

**SAM, Inc.**  
**OCTOBER 2024**  
**Vacation Day Programs**



**We provide very close adult supervision on all of our field trips.  
On outings such as these, we will have at *least* one adult for every 5 children.**

**VACATION DAY TRIP**

**All Vacation Day Programs meet at Bauer Center in Taylor Park in downtown Millburn**

**Morning Arrival Time:** As early as 8:00 a.m. and until, but no later than, 9:30 am.

Breakfast served during this time.

**Return Time:** Approximately 6:00 p.m. at Bauer Center

**Transportation:** School Bus

**Fee:** Includes 10 hours childcare, breakfast, lunch, snacks, transportation & activity fees.

**Date:** Thursday Oct. 3, 2024

**Depart Bauer Center:** approx 9:45 a.m.

**Destination(s) and Activities:** Diggerland USA, West Berlin, NJ

**Fee:** \$200

Diggerland is a construction vehicle based theme park. We'll reprise our wonderful experience from our previous trip. The park features actual construction vehicles that are modified to allow children (great for boys *and* girls) and adults to ride and operate them, plus other clever rides and attractions. Family friendly, very different and very well designed park. [www.diggerlandusa.com](http://www.diggerlandusa.com)  
We will stop for lunch.

**Cancellation Fee for each trip: \$100 charged for cancellations after Friday, Sept 27th**